



D4980-1 DOUBLER

DETAIL B
B3-1

RELEASED
2014-06-11

- NOTES:
- 1) MATERIAL: 7075-T6 (OR T62) ALUMINUM SHEET, 0.125 in (3.18 mm) THK
PER AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 OR
PER QQ-A-200/12 (REF DART SPEC M7075T6S)
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N: 1-2 MIL MAX, AS PER QSI 005
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4980-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE,
USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
 - 7) WEIGHT: 0.05 lbs (0.02 kgs)
 - 8) UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL FILE: D4980-1-b.IGES

APPROVED

B	REVISED D4980-1 TO ADD SLOT (ZN B4-1)	AK	14.04.06
A	NEW ISSUE	DC	13.11.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	JFS	D4980	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	DOUBLER	NTS
DATE	14.05.06	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	